



**A CLEARER VIEW.
A COOLER WORLD.**

Leading our range of spectrally-selective coatings in visible light transmittance is V-KOOL 75. While looking deceptively clear, V-KOOL 75 is a full-fledge, spectrally-selective coating with good solar heat rejection properties. The performance behind V-KOOL 75 lies in its complex multi-layer thin coatings of metallic substances, such as silver. Although total heat rejection is not as high as V-KOOL 70, the key advantage of V-KOOL 75 is its high light transmission which may be required for certain applications.

Typical applications for V-KOOL 75 range from automobile, retail shopfronts, restaurants, art galleries to residential glass with very high light transmission requirements.

Product Highlights

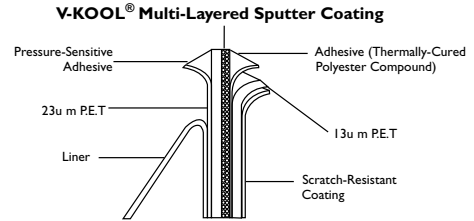
Visible Light Transmission	77.0%
Infra-Red Rejection	77.14%
Ultra-Violet Rejection	99.0%
Shading Coefficient	0.63
Emissivity	0.61
U-Value	0.96

1. Purpose
This product specification provide the requirements for the V-KOOL 75 applied solar control window film.

2. Related Documents
ASTM Test Methods and Standards

3. Product Specifications

3.1 Construction
The illustration below shows the standard construction of the V-KOOL® applied film.



3.2 Substrate
a. Sputtered PET - Typically 0.92g clear biaxially oriented PET.
b. Sputtered PET - A 0.42g clear biaxially oriented PET.

3.3 Sputtered Coating
Metallized on the non-slip coated side with an metal/metal-oxide coating stacks designed to reduce solar heat transmission and to meet exacting performance standards.

3.4 Lamination Adhesive
Typically a PET type.

3.5 Mounting Adhesive
1.5 micron - Acrylic pressure sensitive (PS)

3.6 Hard Coat
a. Ultraviolet cross linked acrylic clear coating.
b. Abrasion resistance must meet performance standards:

3.7 Release Liner
Clear silicon coated PET (<2% haze) liner placed over the mounting adhesive.

3.8 Physical Defects
Physical defects, such as scratches, spots, coating inclusions, wire lines, gravure lines, coating voids and creases which are visible under normal lighting conditions in final laminated product are not acceptable.

3.9 Roll Configuration
a. Length: 100' rolls or as specified on purchase order (PO)
b. Width: 60"

3.10 Nominal Physical Properties
a. Tensile Strength : 18 Kg/mm² (26Kpsi) - (TD)
18 Kg/mm² (26Kpsi) -(MD)
b. Melting Point : 254°C
c. Expansion Coefficient : 1.7 x 10⁻⁵ mm/mm/°C

3.11 Typical Optical Performance

	3mm Clear Glass
Visible Light Transmission	77%
Visible Light Reflectance	9.5%
Infra-red Transmission	22.86%
Ultraviolet Transmission	0 - 2%
Shading Coefficient	0.63
Total Solar Transmission	47.3%
Total Solar Reflectance	22.5%
Total Solar Absorption	30.2%
Total Solar Energy Rejection	45.0%
Emissivity Absorption	0.61
U-Value (Btu/h.ft ² .F)	0.96

* Data collected on a Perkin Elmer Lambda 9 spectrophotometer.
* All performance values calculated using Lawrence Berkeley Laboratories Window 4.1 Fenestration Program.

Abrasion Resistance @ 100 cycles and under 500g weight	<6% after abrasion	ASTM D-1044
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